

# King Shear, Brake and Roll Models KC-1220

## Features:

- Sturdy cast iron frame
- Bed is precision ground for an accurate working surface
- Dual edge reversible shear blade
- One female V shaped die
- Slip rolls are precision turned, ground and polished with wire grooves
- Includes adjustable length stop, height stop block and extension bars with 90° angles

## Specifications:

SHEAR	
Maximum Thickness (mild steel)	20 gauge
Maximum Length	12"
Material Stop Range	2-1/2" - 10-5/8"
BRAKE	
Maximum Thickness (mild steel)	20 gauge
Shut Height	2-1/2"
Material Stop Range	1-3/4" - 10-1/4"
Male Die Sizes	4", 3", 2", 2", 1"
SLIP ROLL	
Number of Rolls	3
Maximum Thickness (mild steel)	20 gauge
Maximum Length	10-3/4"
Roller Diameter	1-1/2"
Minimum Roll Dia.	1-5/8"
Minimum Radius	13/16"
Wire Groove Dia.	5/64", 7/64", 9/64", 11/64, 13/64", 15/64"
Assembled Dimensions/Weight	20" x 16" x 15"/95 lbs
Packaging Dimensions/Weight	19-1/4" x 13" x 16-1/2"/99 lbs